

Product Data Sheet

PRODUCT DESCRIPTION

Milamar 200 Epoxy Coating is a durable pigmented, high build, low VOC, multipurpose two component, epoxy coating. It is not a floor paint. Used primarily in industrial and commercial applications, it can be applied with a smooth, high gloss finish or it can be combined with various aggregates to obtain virtually any level of slip resistance required.

This specially formulated epoxy has very good chemical, abrasion and impact resistance and excellent color stability. When properly installed, this 8 to 16 mil finish will outlast normal floor paints by at least 5 times.

TYPICAL USE

Versatile **PM200** can be used as a heavy duty epoxy floor coating over concrete or steel, a finish coat for an epoxy mortar or broadcast overlay, or a primer/color coat for PolyMax specialty urethane finishes.

PM200 epoxy coating is commonly installed in food processing areas, commercial kitchens, warehouses, hospitals, schools, laboratories, printing plants and mechanical and automotive shops.

Use **PM200** anywhere a good quality, chemical and abrasion resistant finish is required.

FEATURES

- Top Quality Formulation
- 5 X Longer Lasting Than Floor Paints
- Variety of Finishes
- Low VOC
- Excellent Color Stability
- Very Good Chemical and Abrasion Resistance
- Good Impact Resistance
- Versatile, Use as Coating or Finish Coat

INSTALLATION

The performance of any floor coatings is highly reliant upon proper preparation of the substrate. Substrate must be free of all contamination such as laitence, curing compounds, dirt, oil and or rust scale. Steel must be abrasive blasted to white metal. Concrete should be lightly shot blasted, diamond ground or acid etched and neutralized to a smooth, even finish similar in texture to 100 grit sand paper. Primers are necessary only when the substrate is porous. **PM200** epoxy develops adhesion properties stronger than concrete when substrate is properly prepared.

PM200 epoxy coating is normally either rolled or squeegeed and back rolled. If a slip resistant finish is required, the appropriate aggregate can be broadcast into the wet surface once the coating has been applied and locked in with subsequent coat(s).

PACKAGING

PM200 is packaged in 15 gallon units or 3 gallon kits.

STORAGE

For best shelf life, store **PM200** epoxy in a dry area at temperatures between 50° F and 90° F. Protect product from freezing. Minimum shelf life is one year from date of manufacture when properly stored.

LIMITATIONS

Avoid on or below grade applications where water vapor transmission is greater than 5 lbs./1000 square feet per 24 hours, or where ambient operating temperatures exceed 170° F. Apply at air temperatures above 60°F and below 90°F. Material temperature should be above 68°F for best workability.

COLOR SELECTION

Standard colors are Off White, Gray, Dark Gray, Tile Red and Mocha. Custom colors are subject to minimum quantities and additional charge.

COMPLIANCES

PM200 is compliant with EPA architectural coatings volatile organic compound (VOC) rule and local air quality standards but as standards change, be sure to consult your states specific requirements before use.

CHEMICAL RESISTANCE

PM200 Epoxy is resistant to most common industrial chemicals and solvents. An abbreviated list follows. For more comprehensive chemical resistance analysis, contact **Tele-Tech at 1-800-459-7659**

REAGENT	30 MIN.	24 HRS.	7 DAYS
Acetone	F	F	F
Acetic Acid	N	F	F
Acetic Acid (10%)	N	N	N
Ammonium Hydroxide (28%)	N	N	N
Clorox	N	N	D
Ethylene Glycol	N	N	N
Gasoline	N	N	N
Isopropyl Alcohol (98%)	N	N	N
Mineral Spirits	N	N	N
Nitric Acid (10%)	N	D	D
Nitric Acid (70%)	F	F	F
Skydrol #500	N	N	N
Sulfuric Acid (45%)	N	N	D
Sodium Hydroxide (30%)	N	N	N
Toluene	N	D	F

N = NO ATTACK D = DISCOLORED F = FAILED

Physical Property	Test	Result
Compressive Strength	ASTM C-579	12,200 psi
Tensile Strength	ASTM D-638	5,200 psi
Flexural Strength	ASTM C-580	5,351 psi
Bond Strength	ASTM D-4541	> 300 psi, concrete failure
Linear Shrinkage	ASTM C-883	nil
Hardness	ASTM D-2240	84 @ 75° F
Water Absorption	ASTM C-413	0.019%
Flammability	MIL-D-3134F	Fire Retardant
Indentation	MIL-D-3134F	0.010"/0.00"
Elongation	ASTM D-638	2.1%
VOC, Mixed		111.6 gram/liter

Actual test results may vary due to the use of various aggregates, application methods and floor finish. The foregoing test results are based upon laboratory prepared samples and results may vary if not prepared by a professional technician.

AVAILABILITY

Milamar products are available only through selected and approved applicators and distributors. This material is intended for commercial and industrial installations and should be installed by skilled, seamless flooring technicians. It is neither designed for nor available for consumer use. Custom design assistance may be obtained by contacting **PM Tele-Tech at 1-800-459-7659** 8:00 AM through 4:00 PM Central time.

CAUTION

COMPONENTS OF OR PRODUCTS USED WITH AND DURING THE INSTALLATION OF MILAMAR COATINGS PRODUCTS MAY INCLUDE HAZARDOUS MATERIALS. All personnel exposed to or handling materials before and during installation must read and fully understand label precautions and Material Safety Data Sheets.

LIMITED WARRANTY

Milamar Coatings products are manufactured to be free of defects in material and workmanship in meeting the properties specified on its individual Product Data Sheets. Users and installers of Milamar Coatings products are solely responsible for determining the suitability of the products for specific product applications. Milamar Coatings makes no Warranty or Guarantee, express or implied, including warranties of fitness, design compatibility or merchantability, for any particular use and shall have no responsibility or liability, including direct, indirect or consequential damages, due to injury, delay or third party claims for installation or repair. Likewise, Milamar Coatings assumes no liability of any nature for products that are adjusted in the field or that do not utilize all specified Milamar Coatings components. Should any Milamar Coatings product be proved to be defective within one year from the date of shipment, Milamar Coatings will, at its sole discretion, either replace the material; issue a credit to the customer's account; or provide a cash refund for the initial, paid purchase price of the material. Potential claims regarding product quality must be received in writing by Milamar Coatings within 30 days of the discovery of such potential defect. This Warranty is exclusive of all other warranties, expressed or implied, and may only be adjusted in writing, signed by an officer of Milamar Coatings, L.L.C

Milamar Coatings, LLC.
www.milamar.com
 311 NW 122nd Street, Ste. 100
 Oklahoma City, OK 73114
 Ph.: 405.755.8448
 Fax: 405.755.8450