

# MATERIAL SAFETY DATA SHEET

## SECTION I

DATE OF PREPARATION

June 2011

**PRODUCT NAME:** **ICO Guard SL XFC**  
**PRODUCT CLASS:** Epoxy Resin, Part A  
**PRODUCT TYPE:** 4,4'-Isopropylidenediphenol Epichlorohydrin Resin  
**D.O.T. CATEGORY:** Chemical, NOIBN  
**ADDRESS:** **International Coatings**  
Div. of Milamar Coatings, L.L.C.  
311 N.W. 122<sup>nd</sup> St. Ste. 100  
Oklahoma City, OK 73114  
**TELEPHONE:** 405-755-8448  
**EMERGENCY:** CHEM TEL 800-255-3924

## SECTION II - HAZARDOUS INGREDIENTS

Listed below are the hazardous component(s) as defined in 49 CFR 172 and 29 CFR 1910 which are present in this product and all components which appear on the hazardous substance list of any state:

**NONE**

## SECTION III - PHYSICAL DATA

**PHYSICAL STATE:** Moderate viscosity, amber liquid.  
**SPECIFIC GRAVITY:** 1.24 at 77°F.  
**DENSITY:** 10.4 lbs/gal  
**PERCENT VOLATILES:** 0 at 70°F

## SECTION IV - FIRE AND EXPLOSION HAZARD DATA

**FLASH POINT:** 420°F (Pensky Martens Closed Cup)  
**EXTINGUISHING DATA:** Foam, Dry Chemical, Carbon Dioxide (CO<sub>2</sub>)  
**NOTE:** Toxic fumes will be evolved when this material is involved in a fire. Self-contained breathing apparatus should be available for Fire fighters. Cool-fire exposed containers with water.

## SECTION V - HEALTH HAZARD DATA

### EFFECTS OF OVEREXPOSURE:

**ACUTE:** May cause burns to skin and eyes. High concentration of vapors can cause severe irritation of eyes and respiratory tract. Liquid causes damage to mucous membranes if swallowed.

**CHRONIC:** Prolonged or repeated exposure may cause asthma and skin sensitization or other allergic response.

**EMERGENCY AND FIRST AID PROCEDURES:**

**EYES:** Immediately flush with large amounts of water for at least 15 minutes lifting upper and lower lids occasionally. **GET IMMEDIATE MEDICAL ATTENTION.** If a physician is not immediately available, continue flushing with water.

**SKIN:** Immediately flush skin with water for at least 15 minutes while removing contaminated clothing and shoes. **GET MEDICAL ATTENTION** if swelling or reddening occurs.

**INHALATION:** Remove to fresh air if effects occur and administer oxygen if necessary. **GET MEDICAL ATTENTION** if effects persist.

**INGESTION:** **DO NOT INDUCE VOMITING.** Vomiting will cause further damage to the throat. Dilute by giving water or milk to drink if victim is conscious. **GET MEDICAL ATTENTION IMMEDIATELY.**

## SECTION VI - REACTIVITY DATA

**STABILITY:** Stable under normal storage conditions.

**INCOMPATIBILITY:** Avoid contact with strong oxidizing agents, mineral acids (e.g. H<sub>2</sub>SO<sub>4</sub>, HCL), and epoxy resins under uncontrolled conditions.

**HAZARDOUS DECOMPOSITION PRODUCTS:**

CO (Carbon Monoxide)

CO<sub>2</sub> (Carbon Dioxide)

NO<sub>x</sub> (Oxides of Nitrogen)

## SECTION VII - SPILL OR LEAK PROCEDURE

**IF MATERIAL IS SPILLED:** Avoid contact with material. Persons not wearing appropriate protective equipment ( see below) should be excluded from the area of spill until clean-up is complete. Stop spill at source, dike area to prevent spreading, pump liquid to salvage tank. Remaining liquid may be taken up on clay, diatomaceous earth or other absorbent and shoveled into disposal containers.

**WASTE DISPOSAL METHOD:** This product if disposed as shipped is not a hazardous waste as specified under 40 CFR 261. Controlled incineration or buried landfill disposal should be in accordance with all Federal, State & Local regulations.

## SECTION VIII - SPECIAL PROTECTION INFORMATION

**RESPIRATORY PROTECTION:** NIOSH approved respiratory protection required in the absence of proper environmental control. For emergencies, a self-contained breathing apparatus, or a full-face respirator is recommended.

**VENTILATION:** Local, except if applied in enclosed space, in which case proper respiratory equipment (see above) must be worn.

**HAND PROTECTION:** Impervious gloves, neoprene or rubber.

**EYE PROTECTION:** Splash proof goggles or safety spectacles with side shields.

**OTHER PROTECTIVE EQUIPMENT:** Clean, body-covering clothing. Further safety equipment (apron, footwear, etc.) should be used as necessary to prevent contact with material.

## SECTION IX - SPECIAL PRECAUTIONS

1. Prevent all skin and eye contact.
2. Avoid breathing vapors.
3. Re-seal part used containers.
4. Ensure that **all** containers are properly labeled to prevent accidental ingestion.
5. Wash with soap and water before eating, drinking, smoking or using toilet facilities.
6. Observe conditions of good industrial hygiene and safe working practice.

THE INFORMATION HEREIN RELATES TO THE PRODUCT NAMED AND IS BASED UPON INFORMATION INTERNATIONAL COATINGS CONSIDERS TO BE ACCURATE. NO WARRANTY EXPRESSED OR IMPLIED IS INTENDED.

# MATERIAL SAFETY DATA SHEET

## SECTION I

DATE OF PREPARATION

April 2011

PRODUCT NAME:

**ICO Guard SL XFC**

**PRODUCT CLASS:** Epoxy Resin Hardener, Part B  
**PRODUCT TYPE:** Modified Polyamine  
**D.O.T. CATEGORY:** UN 3267 Corrosive liquid, Basic, Organic N.O.S. (Aminoethylpiperazine, 4-Nonylphenol) 8 PG II

**ADDRESS:** **International Coatings**  
Div. of Milamar Coatings, L.L.C.  
311 N.W. 122<sup>nd</sup> St. Ste. 100  
Oklahoma City, OK 73114

**TELEPHONE:** 405-755-8448  
**EMERGENCY:** CHEM TEL 800-255-3924

## SECTION II - HAZARDOUS INGREDIENTS

**NFPA HAZARD RATINGS:** Health 2, Flammability 1, Reactivity 1, Other: Corrosive

Listed below are the hazardous component(s) as defined in 49 CFR 172 and 29 CFR 1910 which are present in this product and all components which appear on the hazardous substance list of any state.

INGREDIENT	CONCENTRATION	EXPOSURE LIMITS
Meta Xylene Diamine:	27%	PEL: 0.1mg/m3 (ceiling) PEL: Skin Designation TLV: 0.1mg/m3 (ceiling)
Proprietary (non-hazardous)	Balanced	None Established

## SECTION III - PHYSICAL DATA

**APPEARANCE:** Clear Yellow  
**ODOR:** Ammonia-like  
**BOILING POINT:** 195° C  
**MELTING POINT:** ND  
**SPECIFIC GRAVITY:** 1.0  
**VAPOR DENSITY:** ND  
**PERCENT VOLATILES:** 0 at 70° F.  
**WATER MISCIBILITY:** Slight – 0.1 to 1%

## SECTION IV - FIRE AND EXPLOSION HAZARD DATA

**FLASH POINT:** >200° F (Setaflash Closed Cup).  
**LOWER FLAMMABLE LIMIT:** N/D  
**UPPER FLAMMABLE LIMIT:** N/D  
**EXTINGUISHING MEDIA:** Water, Foam, Dry Chemical, Carbon Dioxide (CO<sub>2</sub>).  
**UNUSUAL FIRE OR EXPLOSION HAZARDS (Conditions to avoid):** May produce hazardous fumes or hazardous decomposition products.  
**HAZARDOUS DECOMPOSITION PRODUCTS:** None known to ICO  
**SPECIAL FIRE FIGHTING PROCEDURES:** When fire fighting, wear full protective equipment including self contained breathing apparatus.

## SECTION V - HEALTH HAZARD DATA

Test Type	Result Type	Animal Species	Hazard Rank
LC(50)	N/D		
LD(50)	N/D		

**SKIN AND EYE CONTACT:** Can cause severe skin and eye irritation or burns. May cause permanent visual impairment. Not considered toxic by skin absorption but prolonged exposure may result in absorption of harmful amounts. Wear protective clothing and chemical goggles.

**FIRST AID:** Immediately flush with water for at least 15 minutes while removing contaminated clothing. Call a physician.

**INHALATION:** Excessive inhalation can cause respiratory irritation, dizziness, nausea, headache, unconsciousness, or asphyxiation.

**FIRST AID:** Move to fresh air. If breathing is labored, administer oxygen. If breathing has stopped, administer artificial respiration and seek emergency medical assistance.

**ORAL INGESTION:** Do not take internally. May cause gastrointestinal irritation, burns or ulceration. May cause nausea, vomiting or diarrhea.

**FIRST AID:** ***Do not induce vomiting.*** Give a large quantity of milk or water. Do not give fluids to an unconscious person. **Call a physician.**

**OTHER:**

No carcinogenicity or teratogenicity effects are known. Polyethylene amines are suspected mutagens. Chronic over exposure may cause liver, kidney or brain damage. No exposure limits have been established for this product as formulated

**SECTION VI - REACTIVITY DATA****INCOMPATIBLE MATERIALS (Materials to avoid):** Oxidizers

Product is stable under normal conditions.

Hazardous polymerization will not occur.

**SECTION VII – SPILL OR LEAK PROCEDURE**

**STEPS TO TAKE IF SPILLED:** Using recommended protective equipment, add dry material to absorb spill (if large spill, first dike to contain). Pick up and containerize. Flush area with dilute (5%) acetic acid. Collect rinsate for sewer or disposal.

**WASTE DISPOSAL:** This product, if disposed as shipped, meets EPA criteria of a hazardous waste as specified in 40 CFR 261 on the basis of its corrosivity. Dispose of in a licensed hazardous waste facility in accordance with applicable laws.

**SECTION VIII – SPECIAL PROTECTION INFORMATION**

**VENTILATION REQUIREMENTS:** Local

**PERSONAL PROTECTIVE EQUIPMENT RECOMMENDED FOR NORMAL USE CONDITIONS:**

**EYE PROTECTION:** Chemical goggles

**SKIN PROTECTION:** Rubber or plastic gloves

**RESPIRATORY PROTECTION:** Respirator with organic vapor cartridge (N/A with local exhaust)

**SECTION IX - SPECIAL PRECAUTIONS**

Do not handle or use product until safety precautions recommended in this data sheet have been read and fully understood.

**SECTION X - TRANSPORTATION**

**DOT PROPER SHIPPING NAME:** Corrosive liquid, Basic, Organic N.O.S. (Aminoethylpiperazine, 4-Nonylphenol)

**DOT HAZARD CLASSIFICATION OR DIVISION:** 8

**IDENTIFICATION NUMBER:** UN 3267

**PACKAGING GROUP:** II

**LABELS REQUIRED:** Corrosive

**SECTION XI - REGULATORY INFORMATION**

**WHMSIS CLASSIFICATION:** Class E, Corrosive

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