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MATERIAL SAFETY DATA SHEET

24 HOUR EMERGE	ENCY ASS	SISTANCE	GENERAL ASSISTANCE		
Снем•Tel: 1-800-	-255-392	4	Tele-Tech: 405-755-8448		
HEALTH:	2	HAZARD RATING			
FIRE:	2	LEAST = 0	SLIGHT = 1	MODERATE = 2	
REACTIVITY:	1	HIGH = 3	EXTREME = 4	4	
SECTION I					
PRODUCT: PM-20		РМ-200 Ероху Сс	DATING, PART A	L	
CHEMICAL NAME:		MIXTURE			
CHEMICAL FAMILY	<i>:</i>	Epoxy			
PRODUCT DESCRIP	TION:	EPOXY RESIN			
SECTION II-A		PRODUCT /]	INGREDIENT		

No.	<u>Composition</u>	CAS NUMBER	Percent	
1	REACTION PRODUCTS OF EPICHLOROHYDRIN			
	AND BISPHENOL A	25085-99-8	30-60%	
2	HYDROUS MAGNESIUM SILICATE	14807-96-6	10-30%	
3	CRYSTALLINE SILICA	14808-60-7	10-30%	
4	1-METHOXY-2-PROPANOL	000107-98-2	0-10%	
5	AROMATIC HYDROCARBON	64742-95-6	0-5%	
6	BISPHENOL A/EPICHLOROHYDRIN EPOXY RESIN	25068-38-6	0-5%	
7	MULTIFUNCTIONAL ACRYLATE MONOMER	13048-33-4	0-5%	
8	GLYCIDYL NEODECONATE	26761-45-5	0-5%	
9	NAPHTHA-LIGHT AROMATIC	64742-95-6	0-5%	
10	ACRYLATE COPOLYMER	26376-86-3	0-5%	

SECTION II-B

ACUTE TOXICITY DATA

No.	ACUTE ORAL LD50	Acute Dermal LD50	ACUTE INHALATION LC50
1	> 5.0 g/kg	20.0 g/kg (rabbit)	No deaths in sat'd air, 8 hr
2	Not available	Not available	Not available
3	Not available	Not available	Not available
4	6.6 mL/kg (rat)	12 mL/kg (rabbit)	Not available
5	Not available	Not available	Not available
6	11.4 g/kg (rat)	> 20 mL/kg (rabbit)	No deaths in sat'd air, 8 hr
7	5 g/kg (rat)	3.7 g/kg	Not available
8	9.6 g/kg (rat)	38.0 g/kg (rat)	Not available
9	4.2 g/kg (rat)	Not available	Not available
10	8.3 g/mg (rat)	> 7.9 g/kg (rabbit)	> 9.85 mg/L, 6 hr exposure

SECTION III

HEALTH INFORMATION

The heath effects noted below are consistent with requirements under the OSHA Hazard Communication Standard (29 CFR 1910-1200).

EYE CONTACT: IRRITATING AND WILL INJURE EYE TISSUE IF NOT REMOVED PROMPTLY.

SKIN CONTACT: MAY CAUSE SEVERE IRRITATION. HAS BEEN KNOWN TO CAUSE ALLERGIC SKIN REACTION IN HUMANS. PROLONGED CONTACT MAY CAUSE BLISTERS.

INHALATION: HIGH VAPOR CONCENTRATIONS ARE IRRITATING TO THE EYES AND RESPIRATORY TRACT, MAY CAUSE HEADACHES AND DIZZINESS, ARE ANESTHETIC, AND MAY HAVE OTHER CENTRAL NERVOUS SYSTEM EFFECTS, INCLUDING DEATH

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INGESTION: MAY BE MODERATELY TOXIC IF SWALLOWED.

SIGNS AND SYMPTOMS: IRRITATION AS NOTED ABOVE. SKIN SENSITIZATION (ALLERGY) MAY BE EVIDENCED BY RASHES, ESPECIALLY HIVES.

AGGRAVATED MEDICAL CONDITIONS: PREEXISTING SKIN AND EYE DISORDERS MAY BE AGGRAVATED BY EXPOSURE TO THIS PRODUCT. PREEXISTING SKIN AND LUNG ALLERGIES MAY INCREASE THE CHANCE OF DEVELOPING INCREASED ALLERGY SYMPTOMS FROM EXPOSURE TO THIS PRODUCT.

OTHER HEALTH EFFECTS: Based on animal studies, repeated exposure to components of this product may cause damage to liver, kidney, and respiratory systems. Reports have associated repeated and prolonged occupational exposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling vapors may be harmful or fatal.

SECTION IV			OCCUPATIONAL EXPOSURE LIMITS			
	OSHA		ACGIH	OTHER		
No.	PEL/TWA	PEL/CEILING	TLV/TWA	TLV/STEL		
1	None establish	ned				
2	None establish	ned				
3	0.1 mg/m^3 (res	spirable dust)	0.1 mg/m^3 (respirable dust)			
4	100 ppm		100 ppm100 ppm			
5	50 ppm (recon	nmended by supplier)	50 ppm (recommended by supplier)			
6	None establish	ned				
7	None establish	ned				
8	None establish	ned				
9	400 ppm		50 ppm (recommended by supplier)			
10	None establish	ned		· /		

SECTION V

EMERGENCY AND FIRST AID PROCEDURES

EYE CONTACT:REMOVE CONTACT LENSES AT ONCE. IMMEDIATELY FLUSH EYES WITH LARGE
AMOUNTS OF WATER OR NORMAL SALINE FOR AT LEAST 30 MINUTES. HOLD EYELIDS APART WHILE
FLUSHING TO RINSE ENTIRE SURFACE OF EYE AND LIDS WITH WATER. PROMPT MEDICAL
ATTENTION IS ESSENTIAL.SKIN CONTACT:IMMEDIATELY FLUSH SKIN WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES WHILE
REMOVING CONTAMINATED CLOTHING AND SHOES. CALL A PHYSICIAN IF IRRITATION PERSISTS. WASH
CLOTHING BEFORE REUSE. CONTAMINATED LEATHER ARTICLES, INCLUDING SHOES, CANNOT BE
DECONTAMINATED AND SHOULD BE DESTROYED TO PREVENT REUSE.INHALATION:REMOVE VICTIM TO FRESH AIR IF EFFECTS OCCUR. IF NOT BREATHING, GIVE ARTIFICIAL
RESPIRATION.INGESTION:DO NOT INDUCE VOMITING. IF PATIENT IS CONSCIOUS AND CAN SWALLOW, GIVE

TWO GLASSES OF WATER (16 oz.). **GET IMMEDIATE MEDICAL ATTENTION.** NEVER GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS OR CONVULSING PERSON.

NOTE TO PHYSICIAN: IN GENERAL, EMESIS INDUCTION IS UNNECESSARY IN HIGH VISCOSITY, LOW VOLATILITY PRODUCTS SUCH AS NEAT EPOXY RESINS. NO SPECIFIC ANTIDOTE. SUPPORTIVE CARE. TREATMENT BASED ON JUDGMENT OF THE PHYSICIAN IN RESPONSE TO REACTIONS OF THE PATIENT.

SECTION VI

SUPPLEMENTAL HEALTH INFORMATION

CONTACT A POISON CONTROL CENTER FOR ADDITIONAL TREATMENT INFORMATION. HEALTH STUDIES HAVE SHOWN THAT MANY PETROLEUM HYDROCARBONS POSE POTENTIAL HUMAN HEALTH RISKS WHICH VARY FROM PERSON TO PERSON. AS A PRECAUTION, EXPOSURE TO LIQUIDS, VAPORS, MISTS, OR FUMES SHOULD BE MINIMIZED.

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Ingestion of large quantities (1% of diet) of component 8 produced body weight changes in experimental animals and in the liver and kidney. Levels of 0.5% and 1.0% wt in the diet also caused blood changes and reduced erythrocyte count and hematocrit.

SECTION VII P	PHYSICAL DATA			
BOILING POINT (°F): > 200	SPECIFIC GRAVITY ($H_2O = 1$): 1.483			
VAPOR PRESSURE (mm Hg @ 20°C):	Not established			
SOLUBILITY (IN WATER):	Slightly soluble			
VAPOR DENSITY (AIR $= 1$):	>1			
EVAPORATION RATE (N-BUTYL ACETATE = 1):	(aromatic hydrocarbon) 0.2			
APPEARANCE AND ODOR: P	ented, opaque, viscous liquid with strong solvent odor.			

SECTION VIII	FIRE AND EXPLOSION HAZARDS				
FLASH POINT AND METHOD:	125°F	Setaflash			
FLAMMABLE LIMITS /% VOLUME IN AIR:		LEL = 1.9	UEL = 12.6	@ 77 °F	
	TIMM			a= 00	

EXTINGUISHING MEDIA: USE ALCOHOL TYPE FOAM, DRY CHEMICAL, OR CO₂.

SPECIAL FIRE FIGHTING PROCEDURES AND PRECAUTIONS:Use water spray to cool fireEXPOSEDSURFACES AND TO PROTECT PERSONNEL. IF A LEAK OR SPILL HAS NOT IGNITED, USE WATERSPRAY TODisperse the vapors. Contain the runoff stream. Try to cover liquid spills withFOAM. DONOT ENTER CONFINED FIRE SPACE WITHOUT FULL BUNKER GEAR (HELMET WITH FACE SHIELD,BUNKER COATS, GLOVES, AND RUBBER BOOTS), INCLUDING A POSITIVE PRESSURE NIOSH APPROVED SELF-
CONTAINED BREATHING APPARATUS. VAPORS ARE HEAVIER THAN AIR AND MAY TRAVEL A

CONTAINED BREATHING AFFARATOS. VAFORS ARE HEAVIER THAN AIR AND MAT TRAVEL A CONSIDERABLE DISTANCE WHERE THEY MAY LINGER AND/OR FIND AN IGNITION SOURCE AND FLASH BACK. UNUSUAL FIRE AND EXPLOSION HAZARDS: NONE KNOWN.

SECTION IX

REACTIVITY

STABILITY: Excess heating over long periods of time degrades the resin.

HAZARDOUS POLYMERIZATION: WILL NOT OCCUR BY ITSELF, BUT MASSES OF MORE THAN 1 POUND

- OF PRODUCT PLUS AN ALIPHATIC AMINE WILL CAUSE IRREVERSIBLE POLYMERIZATION WITH CONSIDERABLE HEAT BUILDUP.
- CONDITIONS AND MATERIALS TO AVOID: AVOID EXPOSURE TO HEAT, LIGHT, FLAME, OR OTHER SOURCES OF IGNITION. CAN REACT VIGOROUSLY WITH STRONG OXIDIZING AGENTS, STRONG LEWIS OR MINERAL ACIDS, AND STRONG MINERAL AND ORGANIC BASES/ESPECIALLY PRIMARY AND SECONDARY AMINES. REACTION WITH SOME CURING AGENTS MAY PRODUCE CONSIDERABLE HEAT.

HAZARDOUS DECOMPOSITION PRODUCTS: HAZARDOUS COMBUSTION PRODUCTS MAY INCLUDE INTENSE HEAT, CARBON MONOXIDE, CARBON DIOXIDE, ALDEHYDES, ACIDS, PHENOLICS, WATER, AND HYDROCARBON FRAGMENTS.

SECTION X EMPLOYED

EMPLOYEE PROTECTION

RESPIRATORY PROTECTION: Provide adequate ventilation. Avoid breathing of vapors or mists. Airborne concentrations should be kept to lowest levels possible. When exposures are

NOT ADEQUATELY CONTROLLED, USE AN APPROVED RESPIRATOR. SELECTION OF AIR-PURIFYING OR POSITIVE-PRESSURE SUPPLIED AIR WILL DEPEND ON THE SPECIFIC OPERATION AND THE POTENTIAL AIRBORNE CONCENTRATION OF THE MATERIAL. FOR EMERGENCY CONDITIONS, USE AN APPROVED POSITIVE-PRESSURE SELF-CONTAINED BREATHING APPARATUS.

PROTECTIVE CLOTHING: PROTECTIVE CLOTHING SUCH AS UNIFORMS, COVERALLS, OR LAB COATS MUST BE WORN. LAUNDER OR DRY-CLEAN WHEN SOILED. GLOVES AND GOGGLES RESISTANT TO CHEMICALS AND PETROLEUM DISTILLATES REQUIRED. WHEN HANDLING LARGE QUANTITIES, IMPERVIOUS SUITS, GLOVES, AND RUBBER BOOTS MUST BE WORN.

SECTION XI

ENVIRONMENTAL PROTECTION

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- SPILL OR LEAK PROCEDURES: VENTILATE THE AREA. AVOID BREATHING VAPOR. USE SELF-CONTAINED BREATHING APPARATUS OR SUPPLIED AIR FOR LARGE SPILLS OR CONFINED AREAS. CONTAIN SPILL IF POSSIBLE. WIPE UP OR ABSORD ON SUITABLE MATERIAL AND PICK UP WITH SHOVELS. DO NOT
- USE SAWDUST, WOOD CHIPS, OR OTHER CELLULOSIC MATERIALS TO ABSORB THE SPILL. PREVENT ENTRY INTO SEWERS AND WATERWAYS. DISPOSE OF IN ACCORDANCE WITH FEDERAL, STATE, AND LOCAL REGULATIONS.

SECTION XII

SPECIAL PRECAUTIONS

GROUND ALL TRANSFER EQUIPMENT. TAKE PRECAUTIONARY MEASURES AGAINST STATIC DISCHARGE. HANDLE AS AN INDUSTRIAL CHEMICAL. KEEP CONTAINER TIGHTLY CLOSED WHEN NOT IN USE. PRACTICE GOOD CAUTION AND PERSONAL CLEANLINESS TO AVOID SKIN AND EYE CONTACT. HOLD BULK STORAGE UNDER NITROGEN BLANKET. STORE IN A COOL, DRY PLACE WITH ADEQUATE VENTILATION. KEEP AWAY FROM OPEN FLAMES AND HIGH TEMPERATURES.

SECTION XIII	TRANSPORTATION REQUIREMENTS			
DEPARTMENT OF TRANSPORTATION CLASSIFICATION:				
HAZARD CLASS:	3 COMBUSTIBLE LIQUID			
PACKING GROUP:	III			
IDENTIFICATION NUMBER:	NA 1993			
LABEL REQUIRED:	NONE			
D.O.T. PROPER SHIPPING NAME:	COMBUSTIBLE LIQUID, N.O.S., (1-METHOXY-2-PROPANOL)			
	3, PG III, NA 1993			
SECTION XIV OTHER REGULATORY CONTROLS				
NOT MEANT TO BE ALL-INCLUSIV	E. SELECTED REGULATIONS PRESENTED.			
A. SARA TITLE III SECTION 311/	312 HAZARDS: IMMEDIATE HEALTH, DELAYED HEALTH, FIRE			
B. WHMIS CLASSIFICATION:	CLASSES B2, D2B			
C. TSCA STATUS:	LISTED ON TSCA INVENTORY			
D. OSHA HAZARD COMM. STD.:	HAZARDOUS CHEMICAL			
SECTION XV STATE REGULATORY INFORMATION				

NONE KNOWN.

CA = CALIFORNIA HAZ. SUBST. LIST; CA65 = CALIFORNIA SAFE DRINKING WATER AND TOXICS ENFORCEMENT ACT LIST; CT = CONNECTICUT TOX. SUBST. LIST; FL = FLORIDA SUBST. LIST; IL = ILLINOIS TOX. SUBST. LIST; LA = LOUISIANA HAZ. SUBST. LIST; MA = MASSACHUSETTS SUBST. LIST; ME = MAINE HAZ. SUBST. LIST; MN = MINNESOTA HAZ. SUBST. LIST; NJ = NEW JERSEY HAZ. SUBST. LIST; PA = PENNSYLVANIA HAZ. SUBST. LIST; RI = RHODE ISLAND HAZ. SUBST. LIST.

SECTION XVI

SPECIAL NOTES

UPDATED MSDS.

THE INFORMATION CONTAINED HEREIN IS BASED ON THE DATA AVAILABLE TO US AND IS BELIEVED TO BE CORRECT. HOWEVER, MILAMAR COATINGS, INC. MAKES NO WARRANTY, EXPRESSED OR IMPLIED REGARDING THE ACCURACY OF THESE DATA OR THE RESULTS TO BE OBTAINED FROM THE USE THEREOF. MILAMAR COATINGS, INC. ASSUMES NO RESPONSIBILITY FOR INJURY FROM THE USE OF THE PRODUCT DESCRIBED HEREIN.

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