

PRODUCT NAME: **PM-375 EPOXY COATING, PART A**

PAGE: 1

MATERIAL SAFETY DATA SHEET

24 HOUR EMERGENCY ASSISTANCE

CHEM•TEL: 1-800-255-3924

GENERAL ASSISTANCE

TELE-TECH: 405-755-8448

HEALTH: 2

HAZARD RATING

FIRE: 3

LEAST = 0

SLIGHT = 1

MODERATE = 2

REACTIVITY: 1

HIGH = 3

EXTREME = 4

SECTION I

PRODUCT: **PM-375 EPOXY COATING, PART A**

CHEMICAL NAME: MIXTURE

CHEMICAL FAMILY: EPOXY

PRODUCT DESCRIPTION: EPOXY RESIN

SECTION II-A

PRODUCT / INGREDIENT

<u>NO.</u>	<u>COMPOSITION</u>	<u>CAS NUMBER</u>	<u>PERCENT</u>
1	REACTION PRODUCTS OF EPICHLOROHYDRIN AND BISPHENOL A	25085-99-8	40-50%
2	HYDROUS MAGNESIUM SILICATE	14807-96-6	1-10%
3	CRYSTALLINE SILICA	14808-60-7	10-20%
4	METHYL AMYL KETONE	000110-43-0	0-5%
5	ETHANOL PROPRIETARY ANHYDROUS	64-17-5	10-20%
6	PINENE + DIPENE + TURPENTINE	8006-64-2	10-20%
7	BISPHENOL A/EPICHLOROHYDRIN EPOXY RESIN	25068-38-6	0-5%
8	MULTIFUNCTIONAL ACRYLATE MONOMER	13048-33-4	0-5%
9	GLYCIDYL NEODECONATE	6761-45-5	0-5%
10	NAPHTHA-LIGHT AROMATIC	64742-95-6	0-5%
11	ACRYLATE COPOLYMER	26376-86-3	0-5%

SECTION II-B

ACUTE TOXICITY DATA

<u>NO.</u>	<u>ACUTE ORAL LD50</u>	<u>ACUTE DERMAL LD50</u>	<u>ACUTE INHALATION LC50</u>
1	> 5.0 g/kg	20.0 g/kg (rabbit)	No deaths in sat'd air, 8 hr
2	Not available	Not available	Not available
3	Not available	Not available	Not available
4	1600mg/kg (rat)	12 mL/kg (rabbit)	Not available
5	Not available	Not available	Not available
6	Not available	Not available	Not available
7	11.4 g/kg (rat)	> 20 mL/kg (rabbit)	No deaths in sat'd air, 8 hr
8	5 g/kg (rat)	3.7 g/kg	Not available
9	9.6 g/kg (rat)	38.0 g/kg (rat)	Not available
10	4.2 g/kg (rat)	Not available	Not available
11	8.3 g/mg (rat)	> 7.9 g/kg (rabbit)	> 9.85 mg/L, 6 hr exposure

SECTION III

HEALTH INFORMATION

THE HEATH EFFECTS NOTED BELOW ARE CONSISTENT WITH REQUIREMENTS UNDER THE OSHA HAZARD COMMUNICATION STANDARD (29 CFR 1910-1200).

EYE CONTACT: IRRITATING AND WILL INJURE EYE TISSUE IF NOT REMOVED PROMPTLY.

SKIN CONTACT: MAY CAUSE SEVERE IRRITATION. HAS BEEN KNOWN TO CAUSE ALLERGIC SKIN REACTION IN HUMANS. PROLONGED CONTACT MAY CAUSE BLISTERS.

PRODUCT NAME: **PM-375 EPOXY COATING, PART A**

PAGE: 2

INHALATION: HIGH VAPOR CONCENTRATIONS ARE IRRITATING TO THE EYES AND RESPIRATORY TRACT, MAY CAUSE HEADACHES AND DIZZINESS, ARE ANESTHETIC, AND MAY HAVE OTHER CENTRAL NERVOUS SYSTEM EFFECTS, INCLUDING DEATH

INGESTION: MAY BE MODERATELY TOXIC IF SWALLOWED.

SIGNS AND SYMPTOMS: IRRITATION AS NOTED ABOVE. SKIN SENSITIZATION (ALLERGY) MAY BE EVIDENCED BY RASHES, ESPECIALLY HIVES.

AGGRAVATED MEDICAL CONDITIONS: PREEXISTING SKIN AND EYE DISORDERS MAY BE AGGRAVATED BY EXPOSURE TO THIS PRODUCT. PREEXISTING SKIN AND LUNG ALLERGIES MAY INCREASE THE CHANCE OF DEVELOPING INCREASED ALLERGY SYMPTOMS FROM EXPOSURE TO THIS PRODUCT.

OTHER HEALTH EFFECTS: BASED ON ANIMAL STUDIES, REPEATED EXPOSURE TO COMPONENTS OF THIS PRODUCT MAY CAUSE DAMAGE TO LIVER, KIDNEY, AND RESPIRATORY SYSTEMS. REPORTS HAVE ASSOCIATED REPEATED AND PROLONGED OCCUPATIONAL EXPOSURE TO SOLVENTS WITH PERMANENT BRAIN AND NERVOUS SYSTEM DAMAGE. INTENTIONAL MISUSE BY DELIBERATELY CONCENTRATING AND INHALING VAPORS MAY BE HARMFUL OR FATAL.

SECTION IV

OCCUPATIONAL EXPOSURE LIMITS

OSHA			ACGIH		OTHER
No.	PEL/TWA	PEL/CEILING	TLV/TWA	TLV/STEL	
1	None established				
2	None established				
3	0.1 mg/m ³ (respirable dust)		0.1 mg/m ³ (respirable dust)		
4	100 ppm		50 ppm		
5	1000 ppm		1000 ppm		
6	100 ppm		100 ppm		
7	None established				
8	None established				
9	None established				
10	400 ppm		50 ppm (recommended by supplier)		
11	None established				

SECTION V

EMERGENCY AND FIRST AID PROCEDURES

EYE CONTACT: REMOVE CONTACT LENSES AT ONCE. IMMEDIATELY FLUSH EYES WITH LARGE AMOUNTS OF WATER OR NORMAL SALINE FOR AT LEAST 30 MINUTES. HOLD EYELIDS APART WHILE FLUSHING TO RINSE ENTIRE SURFACE OF EYE AND LIDS WITH WATER. **PROMPT MEDICAL ATTENTION IS ESSENTIAL.**

SKIN CONTACT: IMMEDIATELY FLUSH SKIN WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES WHILE REMOVING CONTAMINATED CLOTHING AND SHOES. CALL A PHYSICIAN IF IRRITATION PERSISTS. WASH CLOTHING BEFORE REUSE. CONTAMINATED LEATHER ARTICLES, INCLUDING SHOES, CANNOT BE DECONTAMINATED AND SHOULD BE DESTROYED TO PREVENT REUSE.

INHALATION: REMOVE VICTIM TO FRESH AIR IF EFFECTS OCCUR. IF NOT BREATHING, GIVE ARTIFICIAL RESPIRATION. **GET IMMEDIATE MEDICAL ATTENTION.**

INGESTION: **DO NOT INDUCE VOMITING.** IF PATIENT IS CONSCIOUS AND CAN SWALLOW, GIVE TWO GLASSES OF WATER (16 oz.). **GET IMMEDIATE MEDICAL ATTENTION.** NEVER GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS OR CONVULSING PERSON.

NOTE TO PHYSICIAN: IN GENERAL, EMESIS INDUCTION IS UNNECESSARY IN HIGH VISCOSITY, LOW VOLATILITY PRODUCTS SUCH AS NEAT EPOXY RESINS. NO SPECIFIC ANTIDOTE. SUPPORTIVE CARE. TREATMENT BASED ON JUDGMENT OF THE PHYSICIAN IN RESPONSE TO REACTIONS OF THE PATIENT.

SECTION VI**SUPPLEMENTAL HEALTH INFORMATION**

CONTACT A POISON CONTROL CENTER FOR ADDITIONAL TREATMENT INFORMATION. HEALTH STUDIES HAVE SHOWN THAT MANY PETROLEUM HYDROCARBONS POSE POTENTIAL HUMAN HEALTH RISKS WHICH VARY FROM PERSON TO PERSON. AS A PRECAUTION, EXPOSURE TO LIQUIDS, VAPORS, MISTS, OR FUMES SHOULD BE MINIMIZED. INGESTION OF LARGE QUANTITIES (1% OF DIET) OF COMPONENT 8 PRODUCED BODY WEIGHT CHANGES IN EXPERIMENTAL ANIMALS AND IN THE LIVER AND KIDNEY. LEVELS OF 0.5% AND 1.0% WT IN THE DIET ALSO CAUSED BLOOD CHANGES AND REDUCED ERYTHROCYTE COUNT AND HEMATOCRIT.

SECTION VII**PHYSICAL DATA**

BOILING POINT (°F):	> 200	SPECIFIC GRAVITY (H ₂ O = 1):	1.35
VAPOR PRESSURE (mm Hg @ 20°C):	2.8 MBAR (2.1 MM HG)		
SOLUBILITY (IN WATER):	Slightly soluble		
VAPOR DENSITY (AIR = 1):	> 1		
EVAPORATION RATE (N-BUTYL ACETATE = 1):	(ethanol) 1.9		
APPEARANCE AND ODOR:	Pigmented, opaque, viscous liquid with pungent, sweet odor.		

SECTION VIII**FIRE AND EXPLOSION HAZARDS**

FLASH POINT AND METHOD: 51°F SETAFLASH (ETHAONL PROPRIETARY ANHY)
FLAMMABLE LIMITS /% VOLUME IN AIR: LEL = 1.9 UEL = 12.6 @ 77 °F
EXTINGUISHING MEDIA: USE ALCOHOL TYPE FOAM, DRY CHEMICAL, OR CO₂.
SPECIAL FIRE FIGHTING PROCEDURES AND PRECAUTIONS: USE WATER SPRAY TO COOL FIRE EXPOSED SURFACES AND TO PROTECT PERSONNEL. IF A LEAK OR SPILL HAS NOT IGNITED, USE WATER SPRAY TO DISPERSE THE VAPORS. CONTAIN THE RUNOFF STREAM. TRY TO COVER LIQUID SPILLS WITH FOAM. DO NOT ENTER CONFINED FIRE SPACE WITHOUT FULL BUNKER GEAR (HELMET WITH FACE SHIELD, BUNKER COATS, GLOVES, AND RUBBER BOOTS), INCLUDING A POSITIVE PRESSURE NIOSH APPROVED SELF-CONTAINED BREATHING APPARATUS. VAPORS ARE HEAVIER THAN AIR AND MAY TRAVEL A CONSIDERABLE DISTANCE WHERE THEY MAY LINGER AND/OR FIND AN IGNITION SOURCE AND FLASH BACK.
UNUSUAL FIRE AND EXPLOSION HAZARDS: NONE KNOWN.

SECTION IX**REACTIVITY**

STABILITY: EXCESS HEATING OVER LONG PERIODS OF TIME DEGRADES THE RESIN.
HAZARDOUS POLYMERIZATION: WILL NOT OCCUR BY ITSELF, BUT MASSES OF MORE THAN 1 POUND OF PRODUCT PLUS AN ALIPHATIC AMINE WILL CAUSE IRREVERSIBLE POLYMERIZATION WITH CONSIDERABLE HEAT BUILDUP.
CONDITIONS AND MATERIALS TO AVOID: AVOID EXPOSURE TO HEAT, LIGHT, FLAME, OR OTHER SOURCES OF IGNITION. CAN REACT VIGOROUSLY WITH STRONG OXIDIZING AGENTS, STRONG LEWIS OR MINERAL ACIDS, AND STRONG MINERAL AND ORGANIC BASES/ESPECIALLY PRIMARY AND SECONDARY AMINES. REACTION WITH SOME CURING AGENTS MAY PRODUCE CONSIDERABLE HEAT.
HAZARDOUS DECOMPOSITION PRODUCTS: HAZARDOUS COMBUSTION PRODUCTS MAY INCLUDE INTENSE HEAT, CARBON MONOXIDE, CARBON DIOXIDE, ALDEHYDES, ACIDS, PHENOLICS, WATER, AND HYDROCARBON FRAGMENTS.

SECTION X**EMPLOYEE PROTECTION**

RESPIRATORY PROTECTION: PROVIDE ADEQUATE VENTILATION. AVOID BREATHING OF VAPORS OR MISTS. AIRBORNE CONCENTRATIONS SHOULD BE KEPT TO LOWEST LEVELS POSSIBLE. WHEN EXPOSURES ARE NOT ADEQUATELY CONTROLLED, USE AN APPROVED RESPIRATOR. SELECTION OF AIR-PURIFYING OR POSITIVE-PRESSURE SUPPLIED AIR WILL DEPEND ON THE SPECIFIC OPERATION AND THE POTENTIAL AIRBORNE CONCENTRATION OF THE MATERIAL. FOR EMERGENCY CONDITIONS, USE AN APPROVED POSITIVE-PRESSURE SELF-CONTAINED BREATHING APPARATUS.

PRODUCT NAME: **PM-375 EPOXY COATING, PART A**

PAGE: 4

PROTECTIVE CLOTHING: PROTECTIVE CLOTHING SUCH AS UNIFORMS, COVERALLS, OR LAB COATS MUST BE WORN. LAUNDER OR DRY-CLEAN WHEN SOILED. GLOVES AND GOGGLES RESISTANT TO CHEMICALS AND PETROLEUM DISTILLATES REQUIRED. WHEN HANDLING LARGE QUANTITIES, IMPERVIOUS SUITS, GLOVES, AND RUBBER BOOTS MUST BE WORN.

SECTION XI ENVIRONMENTAL PROTECTION

SPILL OR LEAK PROCEDURES: VENTILATE THE AREA. AVOID BREATHING VAPOR. USE SELF-CONTAINED BREATHING APPARATUS OR SUPPLIED AIR FOR LARGE SPILLS OR CONFINED AREAS. CONTAIN SPILL IF POSSIBLE. WIPE UP OR ABSORB ON SUITABLE MATERIAL AND PICK UP WITH SHOVELS. DO NOT USE SAWDUST, WOOD CHIPS, OR OTHER CELLULOSIC MATERIALS TO ABSORB THE SPILL. PREVENT ENTRY INTO SEWERS AND WATERWAYS. DISPOSE OF IN ACCORDANCE WITH FEDERAL, STATE, AND LOCAL REGULATIONS.

SECTION XII SPECIAL PRECAUTIONS

GROUND ALL TRANSFER EQUIPMENT. TAKE PRECAUTIONARY MEASURES AGAINST STATIC DISCHARGE. HANDLE AS AN INDUSTRIAL CHEMICAL. KEEP CONTAINER TIGHTLY CLOSED WHEN NOT IN USE. PRACTICE GOOD CAUTION AND PERSONAL CLEANLINESS TO AVOID SKIN AND EYE CONTACT. HOLD BULK STORAGE UNDER NITROGEN BLANKET. STORE IN A COOL, DRY PLACE WITH ADEQUATE VENTILATION. KEEP AWAY FROM OPEN FLAMES AND HIGH TEMPERATURES.

SECTION XIII TRANSPORTATION REQUIREMENTS

DEPARTMENT OF TRANSPORTATION CLASSIFICATION:

HAZARD CLASS:	3 -- FLAMMABLE LIQUID
PACKING GROUP:	III
IDENTIFICATION NUMBER:	UN 1866
LABEL REQUIRED:	FLAMMABLE

D.O.T. PROPER SHIPPING NAME: RESIN SOLUTION, FLAMMABLE , 3, PG III, UN 1866

SECTION XIV OTHER REGULATORY CONTROLS

NOT MEANT TO BE ALL-INCLUSIVE. SELECTED REGULATIONS PRESENTED.

A.	SARA TITLE III SECTION 311/312 HAZARDS:	IMMEDIATE HEALTH, DELAYED HEALTH, FIRE
B.	WHMIS CLASSIFICATION:	CLASSES B2, D2B
C.	TSCA STATUS:	LISTED ON TSCA INVENTORY
D.	OSHA HAZARD COMM. STD.:	HAZARDOUS CHEMICAL

SECTION XV STATE REGULATORY INFORMATION

NONE KNOWN.

CA = CALIFORNIA HAZ. SUBST. LIST; CA65 = CALIFORNIA SAFE DRINKING WATER AND TOXICS ENFORCEMENT ACT LIST; CT = CONNECTICUT TOX. SUBST. LIST; FL = FLORIDA SUBST. LIST; IL = ILLINOIS TOX. SUBST. LIST; LA = LOUISIANA HAZ. SUBST. LIST; MA = MASSACHUSETTS SUBST. LIST; ME = MAINE HAZ. SUBST. LIST; MN = MINNESOTA HAZ. SUBST. LIST; NJ = NEW JERSEY HAZ. SUBST. LIST; PA = PENNSYLVANIA HAZ. SUBST. LIST; RI = RHODE ISLAND HAZ. SUBST. LIST.

SECTION XVI SPECIAL NOTES

UPDATED MSDS.

THE INFORMATION CONTAINED HEREIN IS BASED ON THE DATA AVAILABLE TO US AND IS BELIEVED TO BE CORRECT. HOWEVER, MILAMAR COATINGS, INC. MAKES NO WARRANTY, EXPRESSED OR IMPLIED REGARDING THE ACCURACY OF THESE DATA OR THE RESULTS TO BE OBTAINED FROM THE USE THEREOF. MILAMAR COATINGS, INC. ASSUMES NO RESPONSIBILITY FOR INJURY FROM THE USE OF THE PRODUCT DESCRIBED HEREIN.

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