MATERIAL SAFETY DATA SHEET

SECTION I

Date of Preparation

June 2011

PRODUCT NAME: ICO Primer Slurry

PRODUCT CLASS: Epoxy Resin, Part A

PRODUCT TYPE: 4,4'Isopropylidenediphenol Epichlorohydrin Resin

D.O.T. CATEGORY: Chemical, NOIBN

ADDRESS: International Coatings

Div. of Milamar Coatings, L.L.C. 311 N.W. 122nd St. Suite 100 Oklahoma City. OK 73114

TELEPHONE: 405-755-8448

EMERGENCY: CHEM TEL 800-255-3924

SECTION II - HAZARDOUS INGREDIENTS

Listed below are the hazardous component(s) as defined in 49 CFR 172 and 29 CFR 1910 which are present in this product and all components which appear on the hazardous substance list of any state:

NONE

SECTION III - PHYSICAL DATA

PHYSICAL STATE: Moderate viscosity, liquid

SPECIFIC GRAVITY: 1.15 at 77°F
DENSITY: 9.6 lbs/gal
PERCENT VOLATILES: 0 at 70°F

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT >200°F (Pensky Martens Closed Cup)

EXTINGUISHING DATA: Foam, Dry Chemical, Carbon Dioxide (CO₂)

NOTE: Toxic fumes will be evolved when this material is involved in a fire. self-contained breathing apparatus should be available for fire fighters. Cool fire-exposed containers with water.

SECTION V - HEALTH HAZARD DATA

EFFECTS OF OVEREXPOSURE:

ACUTE: High concentration of vapor cause irritation of eyes and respiratory tract.

CHRONIC: Prolonged or repeated exposure may cause asthma and skin sensitization or other allergic

response.

EMERGENCY AND FIRST AID PROCEDURES:

EYES: Flush with water for at least 15 minutes, holding eyelid open. GET MEDICAL ATTENTION

SKIN: Wash thoroughly with water while removing contaminated clothing and shoes. Wash

clothing before re-use and discard contaminated leather articles. **GET MEDICAL ATTENTION**

If effects such as swelling or reddening occur.

INHALATION: Remove to fresh air if effects occur and administer oxygen if necessary. GET MEDICAL

ATTENTIONif effects persist.

INGESTION: GET MEDICAL ATTENTION IMMEDIATELY Induce vomiting immediately by depressing back

of tongue with a finger or drinking one or more glasses of salt water.

SECTION VI - REACTIVITY DATA

STABILITY: Stable under normal storage conditions.

INCOMPATIBILITY: Avoid bringing into contact with strong oxidizing agents, and strong Lewis or mineral acids.

HAZARDOUS DECOMPOSITION PRODUCTS:

CO (Carbon Monoxide) CO₂(Carbon Dioxide) Acids Aldehydes

SECTION VII - SPILL OR LEAK PROCEDURE

IF MATERIAL IS SPILLED: Avoid contact with material. Persons not wearing appropriate protective equipment (see below) should be excluded from the area of spill until clean-up is complete. Stop spill at source, dike area to prevent spreading, pump liquid to salvage tank. Remaining Liquid may be taken up on clay, diatomaceous earth or other absorbent and shoveled into disposal containers.

WASTE DISPOSAL METHOD:This product if disposed as shipped is not a hazardous waste as specified under 40 CFR 261. Controlled incineration or buried landfill disposal should be in accordance with all Federal, State & Local regulations.

SECTION VIII - SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION:NIOSH approved respiratory protection required in the absence of proper environmental control. For emergencies, a self-contained breathing apparatus, or a full-face respirator is recommended.

VENTILATION: Local, except if applied in enclosed space, in which case proper respiratory equipment (see above) must be worn.

HAND PROTECTION: Impervious gloves, neoprene or rubber.

EYE PROTECTION: Splash proof goggles or safety spectacles with side shields.

OTHER PROTECTIVE EQUIPMENT: Clean Body-covering clothing. Further safety equipment (apron, footwear, etc.) should be used as necessary to prevent contact with material.

SECTION IX - SPECIAL PRECAUTIONS

- 1. Prevent all skin and eye contact.
- 2. Avoid breathing vapors.
- 3. Re-seal part used containers.
- 4. Ensure that all containers are properly labeled to prevent accidental ingestion.
- 5. Wash with soap and water before eating, drinking, smoking or using toilet facilities.
- 6. Observe conditions of good industrial hygiene and safe working practice.

THE INFORMATION HEREIN RELATES TO THE PRODUCT NAMED AND IS BASED UPON INFORMATION INTERNATIONAL COATINGS CONSIDERS TO BE ACCURATE. NO WARRANTY EXPRESSED OR IMPLIED IS INTENDED.

MATERIAL SAFETY DATA SHEET

SECTION I

DATE OF PREPARATION

June 2011

PRODUCT NAME: ICO Primer Slurry
PRODUCT CLASS: Epoxy Resin Hardener, Part B

PRODUCT TYPE: Modified amines

D.O.T. CATEGORY: UN 1760 Corrosive Liquid, N.O.S. (Amine Mixture) 8PG III

ADDRESS: International Coatings

Div. of Milamar Coatings, L.L.C. 311 N.W. 122nd St. Suite 100 Oklahoma City, OK 73114

TELEPHONE: 405-755-8448

EMERGENCY: CHEM TEL 800-255-3924

SECTION II - HAZARDOUS INGREDIENTS

Ingredients LD50 Dermal	CAS#	Max Content	TLV	PEL	Exposure Limit-LD 50 Oral	
Polyoxypropylenediamine	9046-10-0	10%	NE	NE	1 .6/kg	>60mg/kg
N-aminoethylpiperazine	140-31-8	40%	NE	NE	>2.3/kg	<2g/kg
1.2-Cyclohexanediamine	694-83-7	5%	NE	NE	2.3/kg	NE

SECTION III - PHYSICAL DATA

PHYSICAL STATE: Low Viscosity, amber color

SPECIFIC GRAVITY: 1.03 at 77°F

DENSITY: 8.5 lbs/gal at 77° F

ODOR: Slightly ammoniated

VAPOR PRESSURE: Less than 1mm Hg at 68°F

PERCENT VOLATILES: 0 AT 70°F

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT: >200°F (Pensky Martens Closed Cup)

LFL: ND
UFL: ND

EXTINGUISHING MEDIA: Water fog, Alcohol foam, CO₂, Dry Chemical

SPECIAL FIRE FIGHTING PROCEDURES: Use a positive pressure, self-contained breathing apparatus. Wear full

protection coating.

Note: Will burn under right conditions of heat and oxygen supply.

SECTION V - HEALTH HAZARD DATA

PERMISSIBLE EXPOSURE LEVEL: None Established

EFFECTS OF OVER EXPOSURE

INHALATION: May cause nasal irritation, central nervous system depression or lung injury

This product can cause chemical burns to eyes. Eye damage may be irreversible

SKIN: May be corrosive or highly irritating to skin. Repeated contact may cause sensitization

and/or dermatitis

FIRST AID:

EYES: Flush with water for at least 15 minutes. GET MEDICAL ATTENTION!

SKIN: Wash thoroughly with water. Remove contaminated clothing and shoes. Wash clothing

before re-use. Get medical attention if effects such as swelling or reddening occur.

INHALATION: Remove to fresh air if effects occur, administer oxygen if necessary. GET MEDICAL

ATTENTION!

INGESTION: GET MEDICAL ATTENTION IMMEDIATELY! Do not induce vomiting unless directed by

physician.

SECTION VI - REACTIVITY DATA

STABILITY: Stable under normal storage conditions.

INCOMPATIBILITY (Materials to Avoid): Avoid bringing in to contact with strong oxidizing agents and strong Lewis or Mineral acids, bases.

HAZARDOUS DECOMPOSITION PRODUCTS:

CO (Carbon Monoxide) CO₂ (Carbon Dioxide) Acid Aldehydes

SECTION VII - SPILL OR LEAK PROCEDURE

STEPS TO TAKE IF SPILLED:

Using adequate protective equipment, add dry material to absorb spill (if large spill, first dike to contain). Pick up and containerize. Flush area with dilute (5%) acetic acid. Collect rinsate for sewer disposal.

WASTE DISPOSAL:

This product, if disposed as shipped, is a hazardous waste as specified in 40 CFR 261 on the basis of its corrosivity. Consult state or local officials for proper disposal method.

SECTION VIII - SPECIAL PROTECTION INFORMATION

VENTILATION REQUIREMENTS: Local, except in confined spaces, e.g., tanks, in which case proper respiratory equipment (see below) is required.

PERSONAL PROTECTIVE EQUIPMENT RECOMMENDED FOR NORMAL USE CONDITIONS

EYE PROTECTION: Chemical goggles
SKIN PROTECTION: Rubber or plastic gloves

RESPIRATORY PROTECTION: Respirator with organic vapor cartridge N/A with local exhaust.

SECTION IX - SPECIAL PRECAUTIONS

STORAGE: Keep container tightly closed in a cool, well-ventilated place. Keep away from food, drink and animal feed.

HANDLING: Avoid contact with skin, eyes and clothing. Do not breathe fumes/spray. Handle in well ventilated work. space.

OTHER PRECAUTIONS: Emergency showers and eye wash stations should be readily accessible.

SECTION X - TRANSPORTATION

DOT PROPER SHIPPING NAME: Corrosive Liquid, N.O.S. (Amine Mixture)

DOT HAZARD OR CLASSIFICATION 8

IDENTIFICATION NUMBERUN 1760PACKAGING GROUP:IIILABELS REQUIRED:Corrosive

SECTION XI - REGULATORY INFORMATION

WHMSIS CLASSIFICATION Class E, Corrosive

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